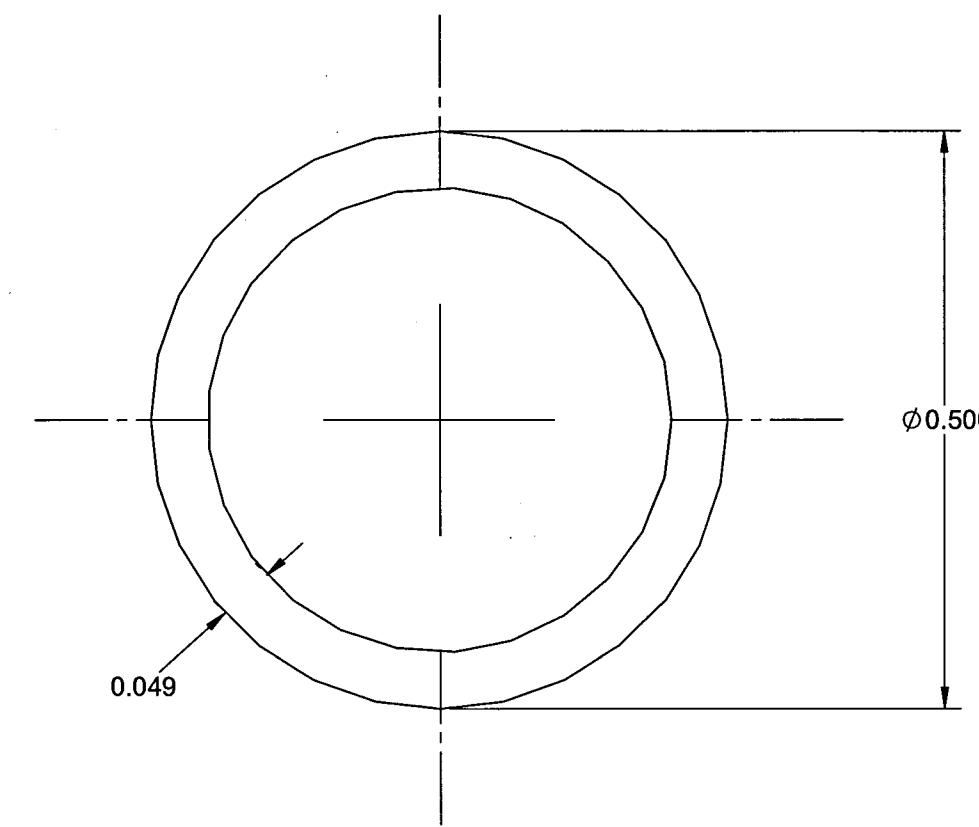


SPECIFICATION CONTROL DRAWING

D6210-XXX TUBE, SEAMLESS
WHERE XXX IS LENGTH IN INCHES
EG. 144" LONG TUBE: D6210-144

NOTES:

- 1) MATERIAL: AISI 304 SEAMLESS TUBE, 1/8 HARD PER AMS 5566 OR AMS-T-6845 OR MIL-T-6845
MINIMUM ULTIMATE TENSILE STRENGTH = 105ksi
MINIMUM YIELD TENSILE STRENGTH = 75ksi
- 2) FINISH: NONE
- 3) TOLERANCES: PER ASTM A 450/A 450M AS FOLLOWS
O.D.: 0.500 ± 0.004 MEAN (± 0.010 INCLUDING OVALITY)
WALL: $0.049 + 0.010 / -0.000$
LENGTH: XXX $+0.125/-0.000$
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.24 lbs/ft

RELEASED
2017-10-31
EAN 17-728

APPROVED

A	NEW ISSUE	NO	17.06.20
REV.	DESCRIPTION	BY	DATE
DESIGN	NO		
DRAWN	NO		
CHECKED	AJS	DRAWING NO.	
MFG. APPR.	DP	D6210	REV. A
APPROVED	WM		SHEET 1 OF 1
DE APPR.	DS	TITLE	
DATE	17.06.20	SCALE	
		NTS	
		TUBE, SEAMLESS	
		COPYRIGHT © 2017 BY DART AEROSPACE LTD	
		THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS	
		NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT	
		WRITTEN PERMISSION FROM DART AEROSPACE LTD.	